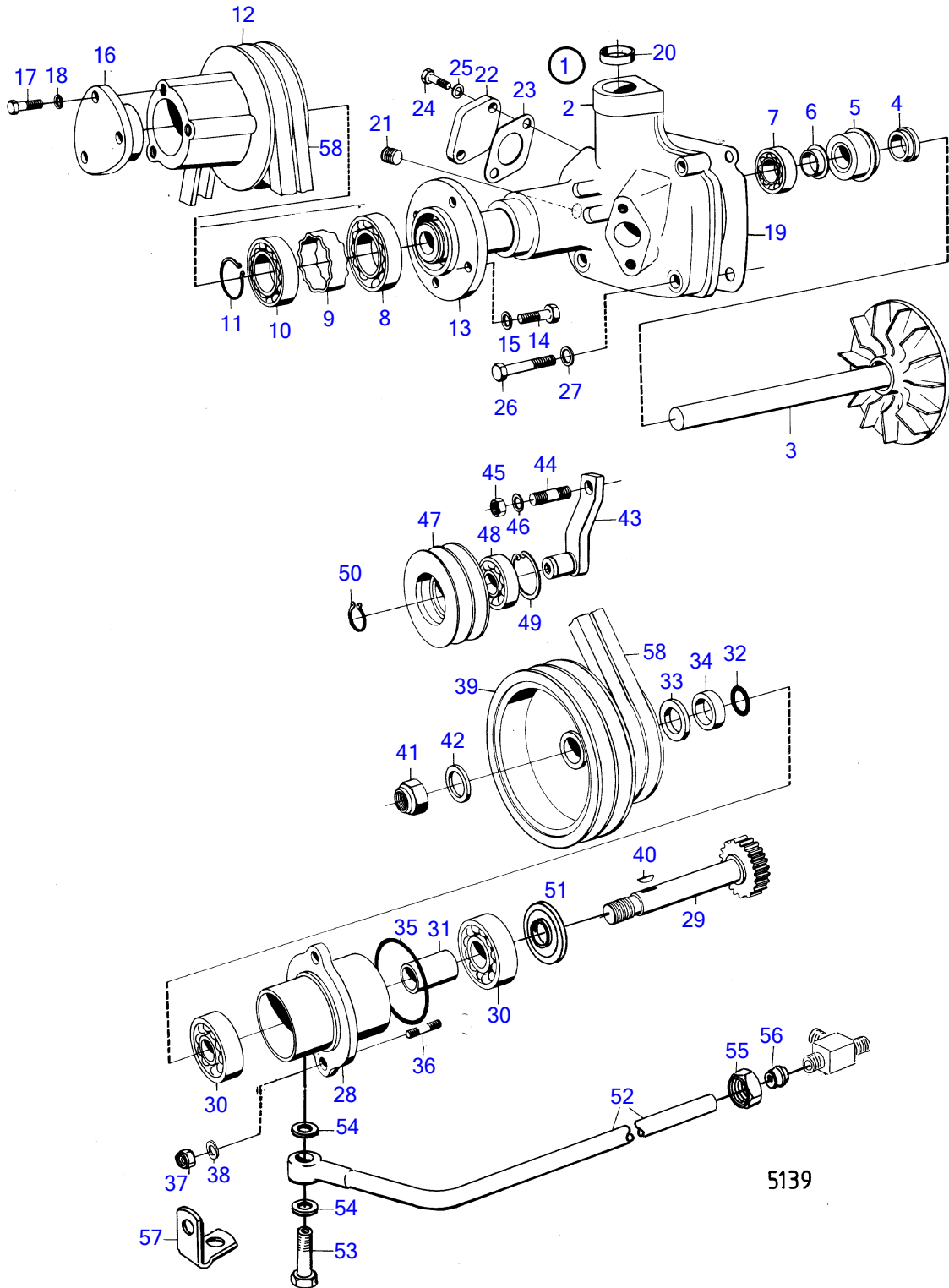


TAMD70D



## TAMD70D

| REF | PART NO. | QTY | DESCRIPTION              | SEE SEC. | NOTES                  |
|-----|----------|-----|--------------------------|----------|------------------------|
| 1   | 843417   | 1   | Water pump               |          |                        |
|     | 3803211  | 1   | Coolant pump, exch, exch |          |                        |
| 2   |          | 1   | • housing                |          |                        |
| 3   | 421148   | 1   | • Shaft                  |          |                        |
| 4   | 421306   | 1   | • Wear ring              |          |                        |
| 5   | 1545283  | 1   | • Sealing ring           |          |                        |
| 6   | 70913    | 1   | • Deflector              |          |                        |
| 7   | 1660609  | 1   | • Ball bearing           |          |                        |
| 8   | 181538   | 1   | • Ball bearing           |          |                        |
| 9   | 823145   | 1   | • Spacer sleeve          |          |                        |
| 10  | 19258    | 1   | • Ball bearing           |          |                        |
| 11  | 914462   | 1   | • Snap ring              |          |                        |
| 12  | (843515) | 1   | • Pulley                 |          | Obsolete part          |
| 13  | (823130) | 1   | • Companion flange       |          | Obsolete part          |
| 14  | 955524   | 3   | • Hexagon screw          |          |                        |
| 15  | 941907   | 3   | • Spring washer          |          |                        |
| 16  | (823131) | 1   | • Companion flange       |          | Obsolete part          |
| 17  | 940135   | 3   | • Hexagon screw          |          |                        |
| 18  | 941907   | 3   | • Spring washer          |          |                        |
| 19  | 421215   | 1   | • Gasket                 |          |                        |
| 20  | 420162   | 1   | • Seal                   |          |                        |
|     |          |     | •                        | 16831    |                        |
| 21  | 968145   | 1   | • Plug                   |          |                        |
| 22  | (824339) | 1   | Flange                   |          | Obsolete part          |
| 23  | 420171   | 1   | Gasket                   |          | Included in pump assy. |
| 24  | 940135   | 2   | Hexagon screw            |          |                        |
| 25  | 941907   | 2   | Spring washer            |          |                        |
| 26  | 940161   | 6   | Hexagon screw            |          |                        |
| 27  | 941907   | 6   | Spring washer            |          |                        |
| 28  | 843661   | 1   | Housing                  |          |                        |
| 29  | 837704   | 1   | Gear                     |          |                        |
| 30  | 183731   | 2   | Ball bearing             |          |                        |
| 31  | (896605) | 1   | Spacer sleeve            |          | Obsolete part          |
| 32  | 925059   | 1   | O-ring                   |          |                        |
| 33  | 896672   | 1   | Spacer sleeve            |          |                        |
| 34  | 941899   | 1   | Sealing ring             |          |                        |
| 35  | 949660   | 1   | O-ring                   |          |                        |
| 36  | 953259   | 2   | Stud                     |          |                        |
| 37  | 955827   | 2   | Hexagon nut              |          |                        |
| 38  | 942336   | 2   | Spring washer            |          |                        |
| 39  | (843740) | 1   | Pulley                   |          | Obsolete part          |
| 40  | 909867   | 1   | Flat key                 |          |                        |
| 41  | 949399   | 1   | Lock nut                 |          |                        |
| 42  | 955900   | 1   | Washer                   |          |                        |
| 43  | 465473   | 1   | Intermediate lever       |          |                        |
| 44  | (953351) | 1   | Stud                     |          | Obsolete part          |
| 45  | 955828   | 1   | Hexagon nut              |          |                        |
| 46  | 941911   | 1   | Spring washer            |          |                        |
| 47  | 822551   | 1   | V-belt pulley            |          |                        |
| 48  | 1544092  | 1   | Ball bearing             |          |                        |
| 49  | 914533   | 1   | Snap ring                |          |                        |
| 50  | 914462   | 1   | Snap ring                |          |                        |
| 51  | 837705   | 1   | Deflector                |          |                        |
| 52  | 843662   | 1   | Pipe                     |          |                        |
| 53  | 48634    | 1   | Hollow screw             |          |                        |
| 54  | 957173   | 2   | Gasket                   |          |                        |
| 55  | 954356   | 1   | Fitting nut              |          |                        |
| 56  | 954364   | 1   | Sleeve                   |          |                        |
| 57  | (18301)  | 1   | Attaching clamp          |          | Obsolete part          |
| 58  | 958346   | 1   | V-belt                   |          |                        |
|     | 875474   | 1   | Overhaul kit             |          | See group 10           |